

Environmental relief effects of nanotechnologies – factor 10 or only incremental increase of efficiency

3rd International Conference on Eco-Efficiency 2010

Dipl.-Ing. Michael Steinfeldt
Egmond aan Zee, 9 June 2010

Sustainability and Innovation

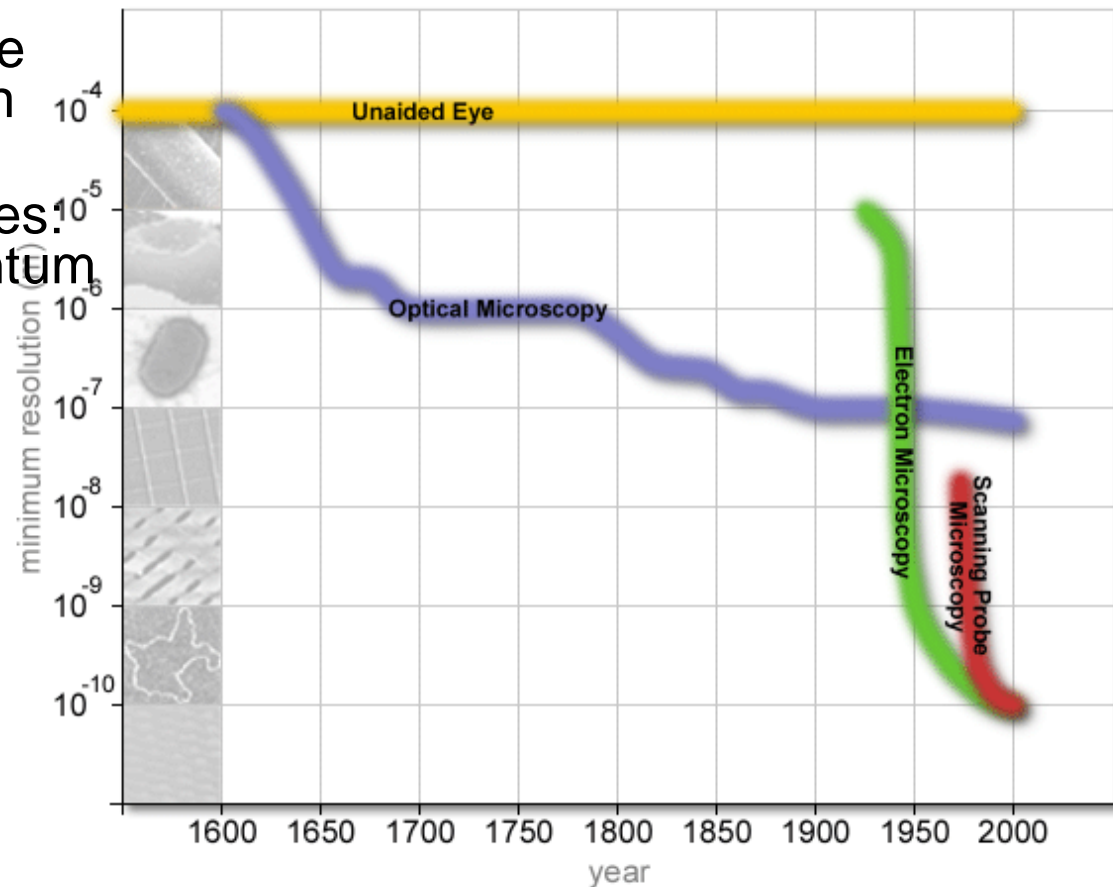
- Technological innovations will play an important role on the way towards sustainability
- But just as much institutional und organizational innovations
- Incremental innovations will not be enough
- Radical innovations (change of technological trajectories) and ,systemic innovations' are necessary

There are reasonable expectations for environmental innovations based on nanotechnologies

Nanotechnologies

Not well defined 'umbrella term'

- Scale 10^{-9}m
- Design at molecular scale
(,atom by atom' Feynman 1959)
- New effects and properties:
reactivity, catalysis, quantum
effects, self organisation



Nanotechnologies and Environment

Reasonable Expectations for Environmental Innovations

Top down Nanotechnologies – Materials (increased control)

- Miniaturisation (dematerialisation)
- Designing materials (avoiding additives and alloys)
- Designing materials (wear resistant, anti-corrosive, lubrication free..)
- Designing surfaces (self-clean, thin film (organic) solar cells ...)
- Catalysis (atom efficiency, specificity)
- Substitution of hazardous substances

Problems in a life-cycle view

- Material and energy input for materials purification (waste) and controlled sizes and structures (basic conditions)
- Use of 'hazardous' materials (cadmium selenide, lead telluride, gallium arsenide) and hazards from nanoparticles

Nanotechnologies and Environment

Reasonable Expectations for Environmental Innovations

Bottom up Nanotechnologies - Materials

(letting things grow)

- Self-organising molecules and materials (fullerenes, CNTs)
- Smart materials
- Biomimetic materials (synthetic bones, teeth, nacre; bionic adhesives and bonding)
- Self-healing materials

Problems in a life-cycle view

- Use of 'hazardous' materials (fullerenes, CNTs)
- Hazards from shift from self-organisation to self-replication

Environmental Nano-Innovations

Typology

End-of-pipe-technologies

- **Pollution control** (filters, membranes, catalysts)
- **Recovery and recycling** (filters, membranes, catalysts, particles)
- **Remediation** (particles)

Integrated solutions (processes, products)

- **Material choice and design for resource efficiency and recycling** (smart materials, coatings)
- **Substitution of hazardous substances** (flame retardant materials)
- **Energy conversion and efficiency** (photovoltaic, fuel cell, hydrogen storage, insulation, light weight construction, lighting and displays)

Nanotechnology-based products / applications on the market (I)

End-of-pipe Nano-Innovations	Measurement and monitoring	nanosensors			
	End-of-pipe process, pollution control technologies	catalysts, e.g. catalytic inverter	nanostructured filter systems	nanoporous membranes	photo catalysts
	Wastewater treatment	nanostructured filter systems	nanoporous membranes	nanocoated ceramic filters	nanofibres
	Recovery and recycling				
	Clean-up-technologies (remediation)	catalytic active nanostructured particles and und metal oxides		magnetic nanoparticles	



case-study exist

Nanotechnology-based products / applications on the market (II)

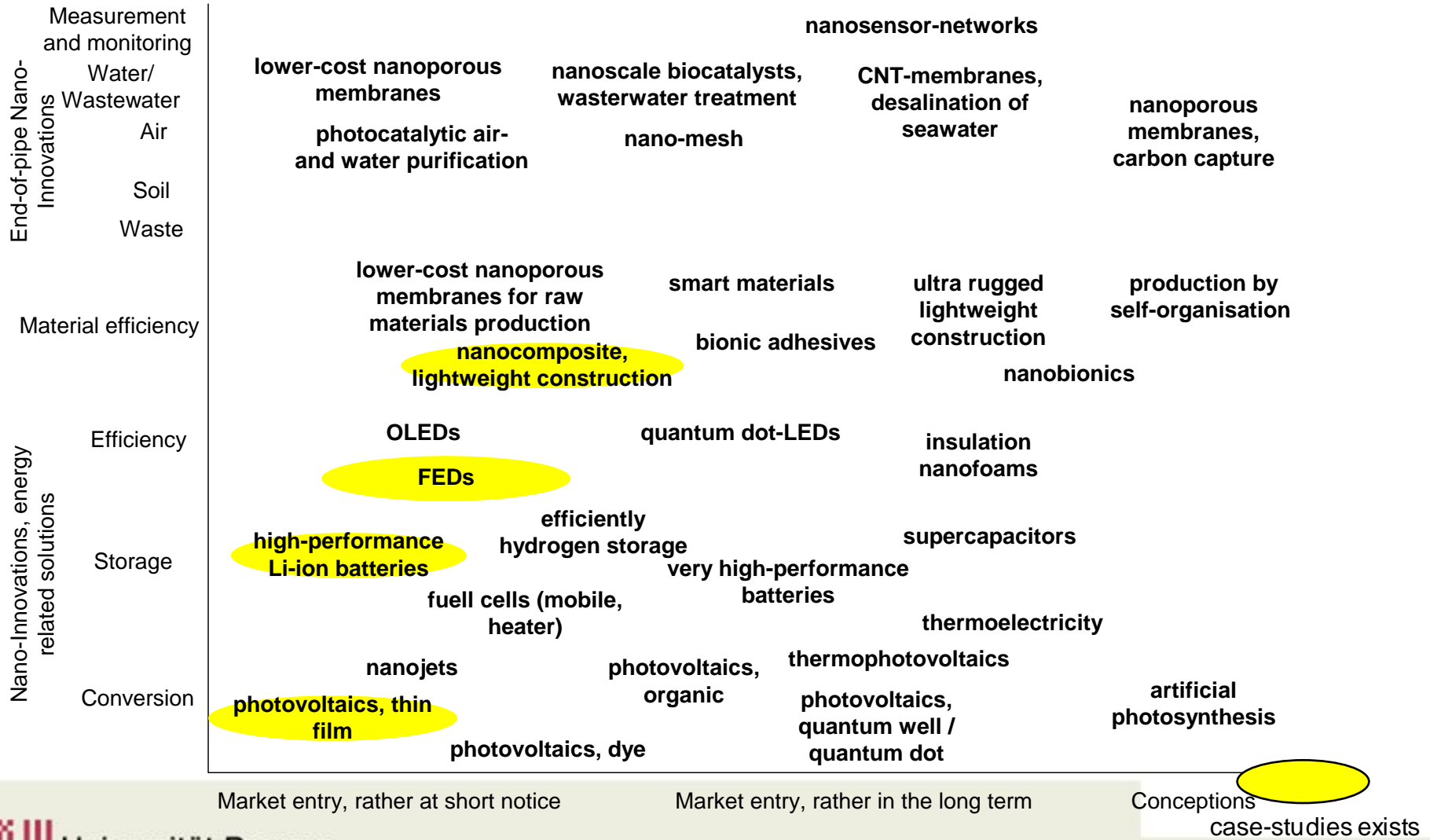
Integrated Nano-Innovations,
process- / product-integrated

Nano-Innovations, energy
related solutions

	<p>conductive polymers (organic metals)</p> <p>abrasion resistance</p> <p>easy-to-clean-coating</p> <p>corrosion protection coating</p> <p>anti-reflex coating</p>	<p>UV-protection coating</p> <p>non-stick coating</p> <p>wear protection coating</p> <p>scratch-resistant coating</p> <p>catalytic-clean-coating</p>	<p>anti-microbial technical facilities</p> <p>polymers with better rheology</p> <p>flame retardants</p> <p>wear protection lubricants</p> <p>ferrite adhesives</p> <p>insulation, aerogels</p>	<p>process catalysts</p> <p>special cements</p> <p>abrasion-resistant car tires</p> <p>conductive foils</p> <p>fuel additives</p>	<p>nanoelektronics</p> <p>water storing granulates</p>
Efficiency	<p>OLEDs</p>	<p>lighting - LEDs</p>			
Storage	<p>ceramic separators, Li-ion batteries</p>				
Conversion	<p>photovoltaics, thin film</p>				

case-studies exists

Anticipated nanotechnology-based applications



Comparative Life Cycle Ecoprofiles of Nano Innovations

- based on the life cycle assessment (LCA) methodology
- only ecoprofiles (no real LCA) due to lack of data in early stages of innovation
- focus on the potential environmental relief provided by nanotechnology products and processes
- risk aspects, particularly in dealing with nanomaterials, are examined in form of a preliminary assessment

Case study: Surface Finishing of Circuit Boards (prepared for soldering)

Variants (vertical/horizontal):
conventional

HASL: Hot Air Solder Leveling

ENIG: Electroless Nickel/
Immersion Gold

Im Ag: Immersion Silver

Im Sn: Immersion Tin

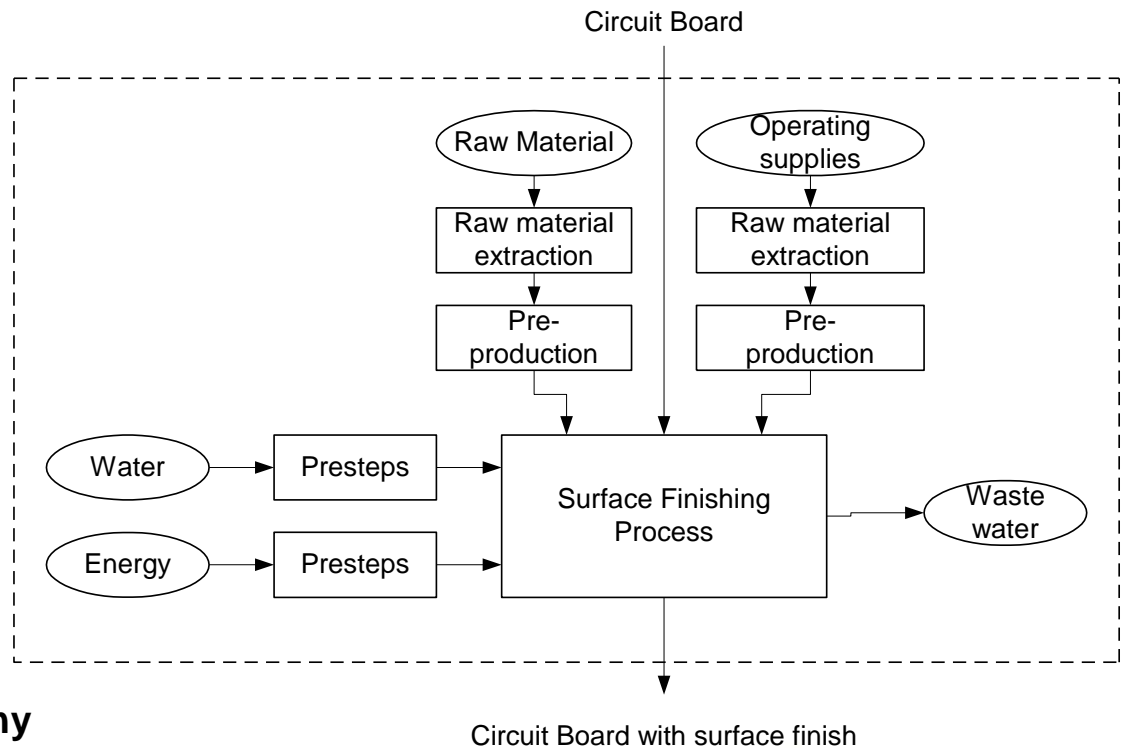
OSP: Organic Solderability
Preservative

nanotechnology-based

OM Nanofinish: Organic Metal
(nanoscale polyanilin)
plus silver

Basic data from a EPA study and
data from Ormecon GmbH, Germany

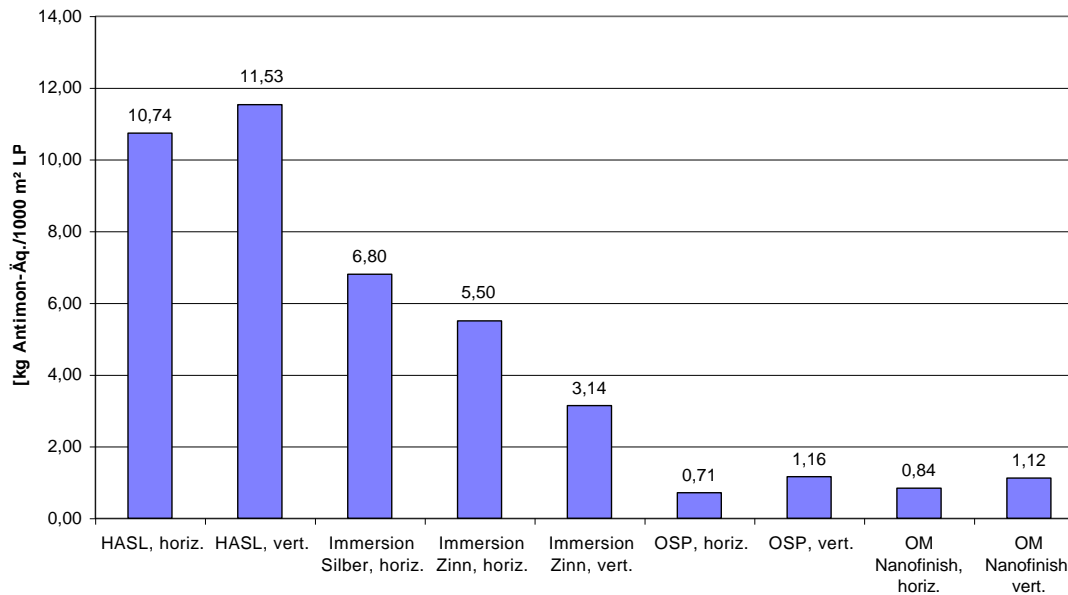
System limits for the comparative life cycle assessment



Selected results: (see also poster session)

Abiotic resource consumption (ENIG: 411,91 kg Antimon-Eq./1000 m² CB!!!)

OSP and OM Nanofinish have significantly lowest abiotic resource consumption



The fields of application of OSP are not in high-grade production, rather in the mass markets (**quality differences**)

- A reduction of > 90% in the metal demand compared to metallic surface finishes
- A reduction of 50 – 95% in the energy demand
- A reduction of around 70% in the water demand
- A reduction of > 80% in the greenhouse potential compared to metallic surface finishes ...

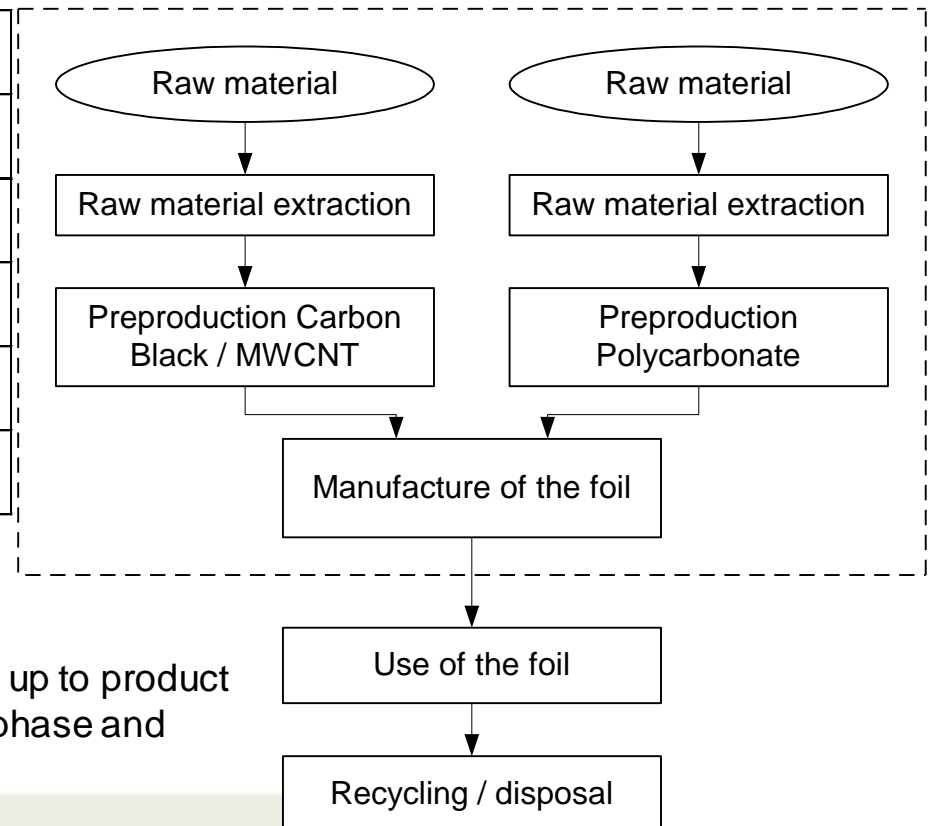
Source: Steinfeldt et al. 2010

Case study: Conductive Plastic Foil with MWCNT (Baytubes) in semiconductor industry

Variants:

System limits for the comparative life cycle assessment

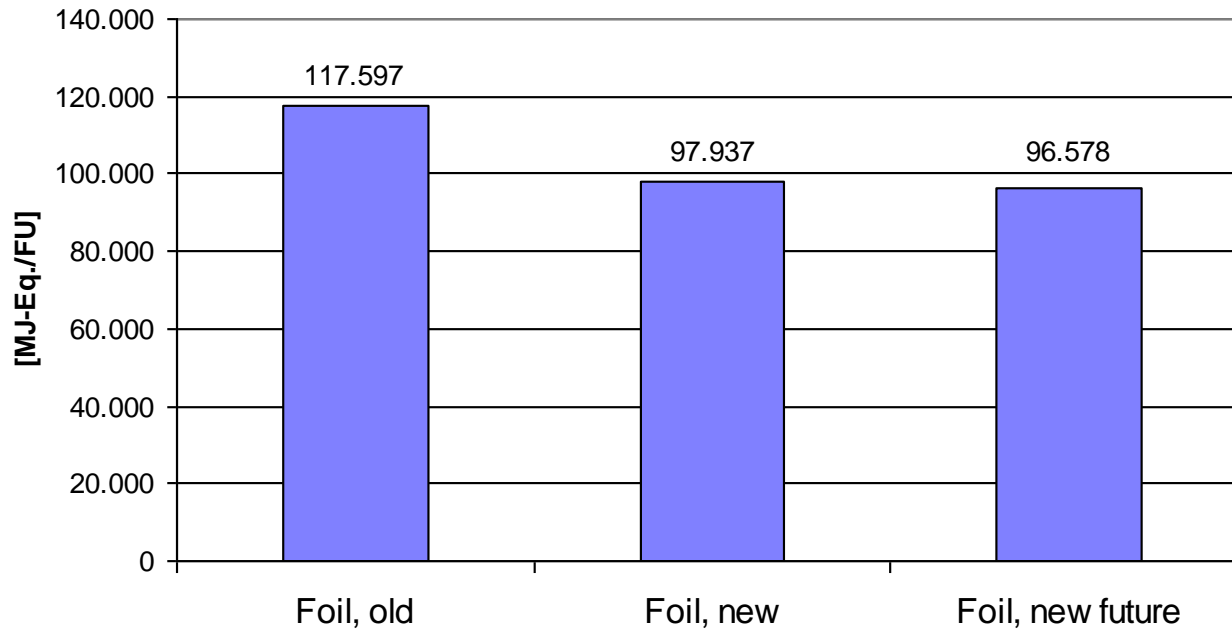
	Foil, old with Carbon Black	Foil, new with MWCNT
Main component	Polycarbonate, 85%	Polycarbonate, 97%
Additive	Carbon Black, 15%	MWCNT, 3%
Necessary foil thickness	100%	Reduced foil thickness, 80%
Manufacture of foil	Deep-drawing	Deep-drawing
Functional equivalence	1000kg	800kg



System boundaries only supply chain up to product (incl. MWCNT production - excl. use phase and incineration)

Select results:

Primary energy consumption old foil vs. new foil: – 17%



Future: Production of
MWCNT in large scale
plant

Global warming potential old foil vs. new foil: – 12,5 – 13%

Eutrophication potential old foil vs. new foil: – 20%

.....

Source: Steinfeldt et al. 2010

Case study: Eco-efficient Nanocoatings

Coating of aluminium

Variants:

conventional

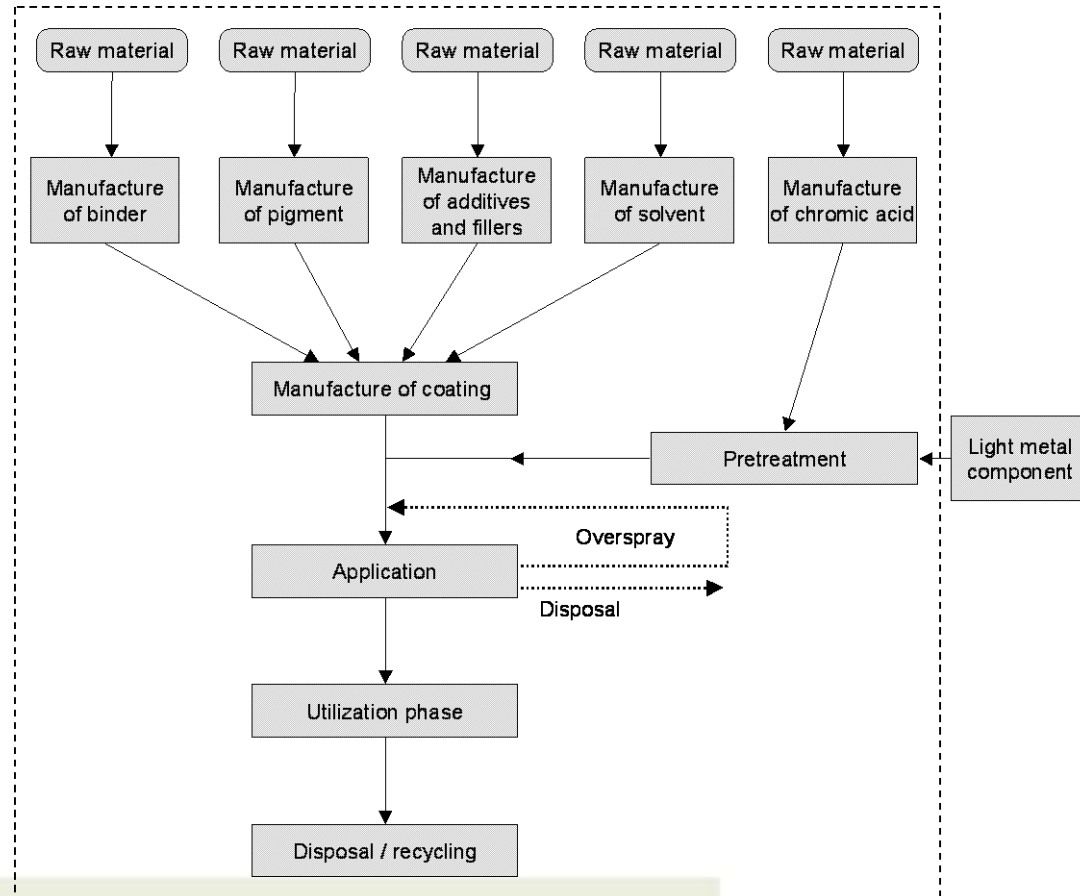
- 1 component clear coat (1 KKC)
- 2 components clear coat (2 KKC)
- Water based clear coat (Water CC)
- Powder clear coat (Powder CC)

nanotechnology-based

- Nano clear coat (Nano-coat)
(Nano Tech Coatings, sol-gel technology)

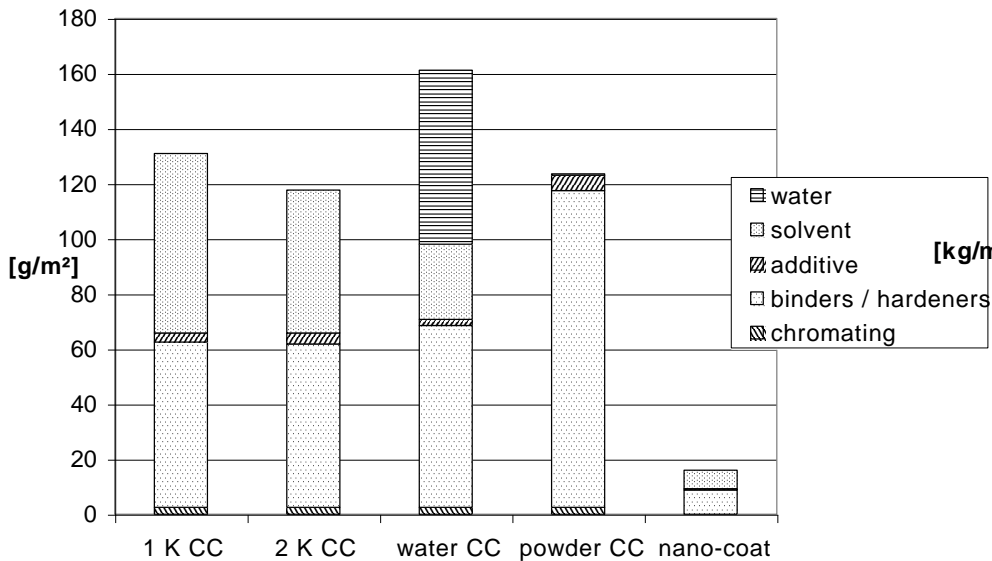
=> Critical: ‚chromate‘ in pre-treatment
not necessary for ‚nano clear coat‘

System limits for the comparative life cycle assessment

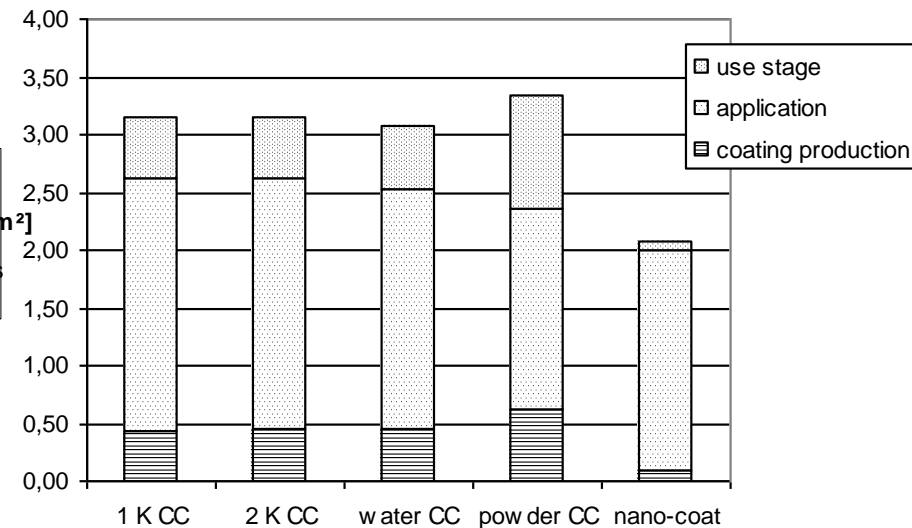


Selected results:

Coating and Chromating Quantities
(g/m² coated aluminum automobile surface area)



Global Warming Potential
(kg/m² coated aluminium automobile surface area)



Case study: Nano-applications in Lighting

Variants:

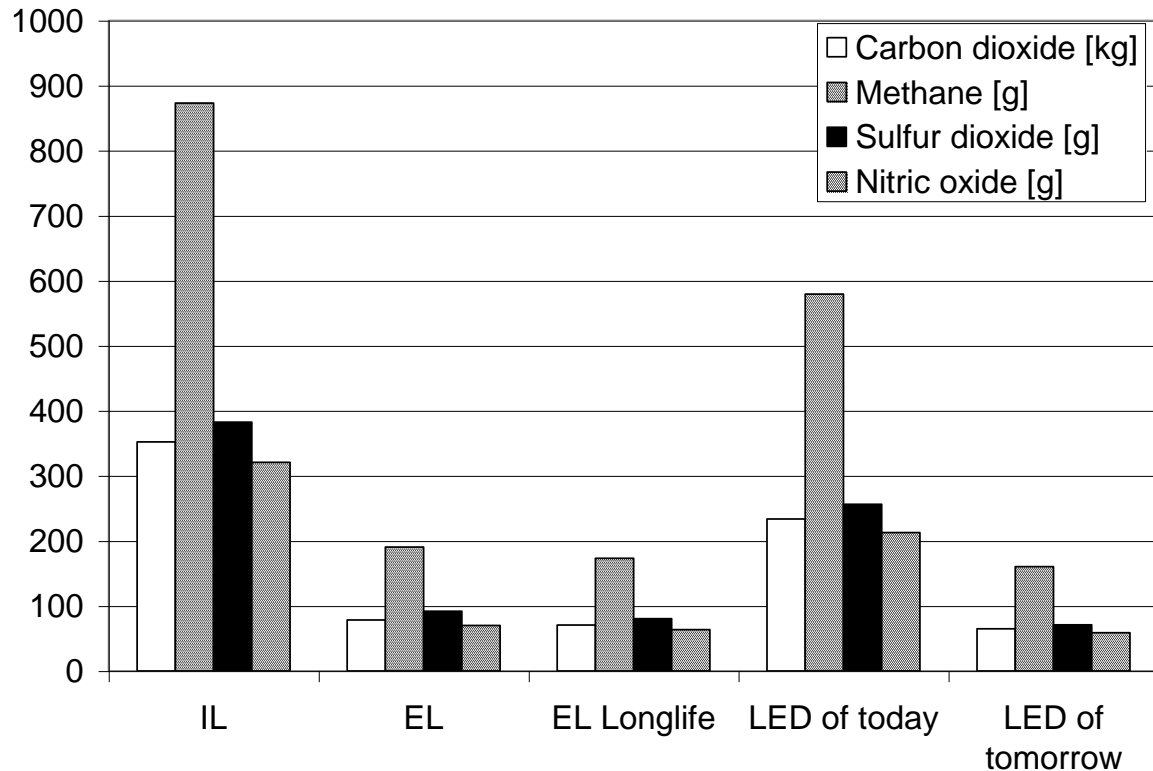
- 1 incandescent lamp (IL)
- 2a energy-saving lamp (compact fluorescent) (EL)
- 2b energy-saving lamp, longlife (compact fluorescent) (EL Longlife)
- 3a white light-emitting diode of today (LED of today)
- 3a white light-emitting diode of tomorrow (LED of tomorrow)

- (4) Future: OLED light ? => so far no data available

=> 97–99% of the life-cycle energy consumption in the use phase

=> Materials consumption, in comparison, is of much lesser consequence

Selected emission quantities of the case-study variants relative to the RLQ



?

**Future OLED
light**

Reference light quantity (RLQ): 6.579 million lumen hours

Conclusions

- The potential and prospects for reducing environmental load by nanotechnological products and processes depends on the type and level of innovation (nanotechnology generation, incremental vs. radical, end-of-pipe vs. integrated)
- A varying potential for gains in resource efficiency could be shown and quantified in the case studies (also in life cycle view), but also a great lack of data
- Today mostly nanotechnological-based applications on the market are incremental innovations
- Many applications with higher level of innovation still in the development, the 'classical' **Eco-Efficiency** must be still examined in the future

Team: Prof. Dr. Arnim von Gleich, gleich@uni-bremen.de

Dipl.-Ing. Michael Steinfeldt, mstein@uni-bremen.de, M. A. Christian Pade, pade@uni-bremen.de,
Dipl.-Wi.-Ing. Henning Wigger, henning.wigger@uni-bremen.de

Selected projects, publications and links:

- Steinfeldt, M.; Gleich, A. von; Petschow, U.; Pade, C.; Sprenger, R.-U. (2010): **Entlastungseffekte für die Umwelt durch nanotechnische Verfahren und Produkte (Environmental Relief Effects through Nanotechnological Processes and Products)**. UBA-Texte 33/2010, Dessau.
- German NanoCommission: **Responsible Use of Nanotechnologies – Report and Recommendations of the German Federal Government’s NanoKommission for 2008**, Bonn 2009
http://www.bundesumweltministerium.de/files/pdfs/allgemein/application/pdf/nanokomm_abschlussbericht_2008_en.pdf
- Gleich, A. von; Steinfeldt, M.; Petschow, U. (2008): **A suggested three-tiered approach to assessing the implications of nanotechnology and influencing its development**. In: Journal of Cleaner Production, 16 (8), p.899-909.
- Steinfeldt, M.; Gleich, A. von; Petschow, U.; Haum, R. (2007): **Nanotechnologies, Hazards and Resource Efficiency**. Springer Heidelberg.
- Steinfeldt, M.; Gleich, A. von; Petschow, U.; Haum, R.; Chudoba, T.; Haubold, S. (2004): **Nachhaltigkeitseffekte durch Herstellung und Anwendung nanotechnologischer Produkte (Sustainability effects through production and application of nanotechnological products)**. Schriftenreihe des IÖW 177/04. Berlin.
- Haum, R.; Petschow, U.; Steinfeldt, M.; Gleich, A. von (2004): **Nanotechnology and Regulation within the Framework of the Precautionary Principle**. Schriftenreihe des IÖW 173/04, Berlin