

Thermoeconomic Input-Output Analysis applied to Industrial Ecology

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Introduction

- ❖ The key point of **Industrial Ecology** (IE) is the use of waste flows produced by an industry as inputs for another, in order to **close materials cycles**.
- ❖ Thus, a waste becomes a **by-product**, from the viewpoint of the **producer**
- ❖ and a **resource** from the new **consumer**.
- ❖ Accordingly, the main question arising is:

How fair prices can be determined?

- They should be based on **production costs** based on physical **roots**.
- Accurate and objective **accounting methodologies** are needed.
- ❖ **Thermoeconomics** is proposed solving this question and other quantification problems within Industrial Ecology.



Outline

- ❖ Exergy, Thermoeconomics and Input-Output Analysis.
- ❖ Thermoeconomic Input-Output Analysis.
- ❖ Example of Application.
- ❖ Conclusion.

Exergy, Thermoeconomics and I-O Analysis

- ❖ **Exergy** is the maximum amount of work that a system or flow could produce while interacting with the environment.
- ❖ Concept based on the **Second Law** of Thermodynamics.
- ❖ **Key contribution:** It is able to objetify **all** physical manifestations (energy, produts, resources, emmissions) in **energy** units.
- ❖ Application of exergy to **Industrial Ecology**:
 - Ayres and Ayres (1996). Quantification.
 - Connelly and Koshland (2001). Resource depletion.
 - Finnveden and Östlund (1997), Cornelissen and Hirs (2002), Dewulf and Langenhove (2002). Life Cycle Assessment (LCA).

Exergy, Thermoeconomics and I-O Analysis

- ❖ **Thermoeconomics** (Tribus and Evans, 1962), takes a step further by introducing the concept of purpose by means of efficiency:

$$\text{Exergy Input} - \text{Exergy Output} = \text{Irreversibility} > 0$$




$$\text{Fuel (F)} - \text{Product (P)} - \text{Wastes (R)} = \text{Irreversibility} > 0$$

- ❖ **Exergy cost** (Valero et al., 1986) / *Cummulative exergy consumption* (Szargut and Morris, 1987) (amount of resources needed to produce a given flow or system) is a bridge between Thermodynamics and Economics.
- ❖ Thermoeconomics has been **applied to** the analysis, optimization and diagnosis of **energy systems**.

Exergy, Thermoeconomics and I-O Analysis

- ❖ **Input-Output analysis** (IO) has been applied to issues related to Industrial Ecology.
- ❖ IO traditionally used with **different quantity units** for energy and material fluxes.
- ❖ If **monetary units** are used for costs, arbitrariness may be introduced.
- ❖ **Exergy IO** allows to measure all flows in the same units (Hau and Bakshi, 2004).
- ❖ **Thermoeconomic Input-Output analysis** uses Second Law for cost assessment.
 - It is able to objectively **asses the costs** of products interchanged.
 - It can help to rationalize the general **problem of resources savings** achieved through waste integration.

Thermoeconomic Input-Output Analysis applied to Industrial Ecology

- ❖ Physical Structure  Productive Structure.
- ❖ **Fuel-Product Table:** each element E_{ij} is the part of the product of component i used as a resource by component j . 0 is the environment.

	F_1	...	F_j	...	F_n	w_s	TOTAL
v_0	E_{01}	...	E_{0j}	...	E_{0n}		
P_1	E_{11}	...	E_{1j}	...	E_{1n}	E_{10}	
...	
P_i	E_{i1}	...	E_{ij}	...	E_{in}	E_{i0}	
...	
P_n	E_{n1}	...	E_{nj}	...	E_{nn}	E_{n0}	
TOTAL							

$$F_j = E_{0j} + \sum_i E_{ij} \quad (\text{Fuel})$$

$$P_i = E_{i0} + \sum_j E_{ij} \quad (\text{Product})$$

$$F_i - P_i = I_i > 0$$

$$F_T = \sum_j E_{0j} \quad (\text{External resources})$$

$$P_T = \sum_i E_{i0} \quad (\text{Final demand})$$

Thermoeconomic Input-Output Analysis applied to Industrial Ecology

- ❖ Processes are characterized by **unit exergy consumptions**:

$$\kappa_{ji} = \frac{E_{ji}}{P_i} \qquad \langle \mathbf{KP} \rangle = \mathbf{E} \hat{\mathbf{P}}^{-1}$$

- ❖ **Production of each process** can be obtained from the final demand and unit exergy consumptions:

$$\mathbf{P} = \mathbf{U} - \langle \mathbf{KP} \rangle^{-1} \mathbf{P}_s \qquad |\mathbf{P}\rangle \equiv \mathbf{U} - \langle \mathbf{KP} \rangle^{-1}$$

- ❖ **Total fuel** needed for satisfying a given demand:

$$F_T = {}^t \kappa_e |\mathbf{P}\rangle \mathbf{P}_s$$

- ❖ Calculation of **unit exergy costs**:

$$\mathbf{k}_p^* = {}^t |\mathbf{P}\rangle \kappa_e$$

Example of Eco-industrial park

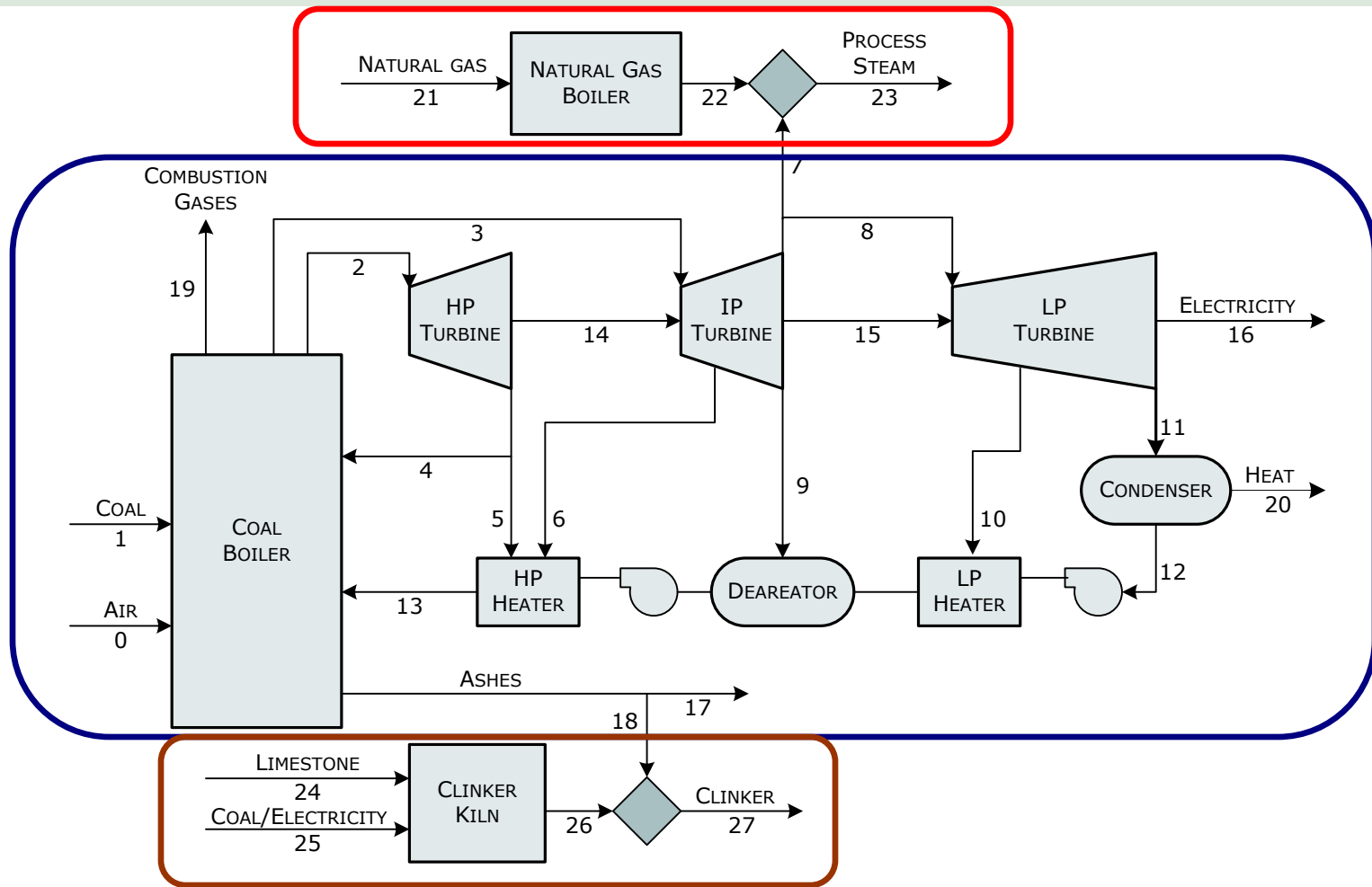
❖ The park integrates:

- A **coal fired power plant** producing 350 MW
- A **cement** factory with a capacity of 650000 ton/year
- A **gas fired boiler** that produces 10 kg/s of process steam at 8.5 bar and 310°C

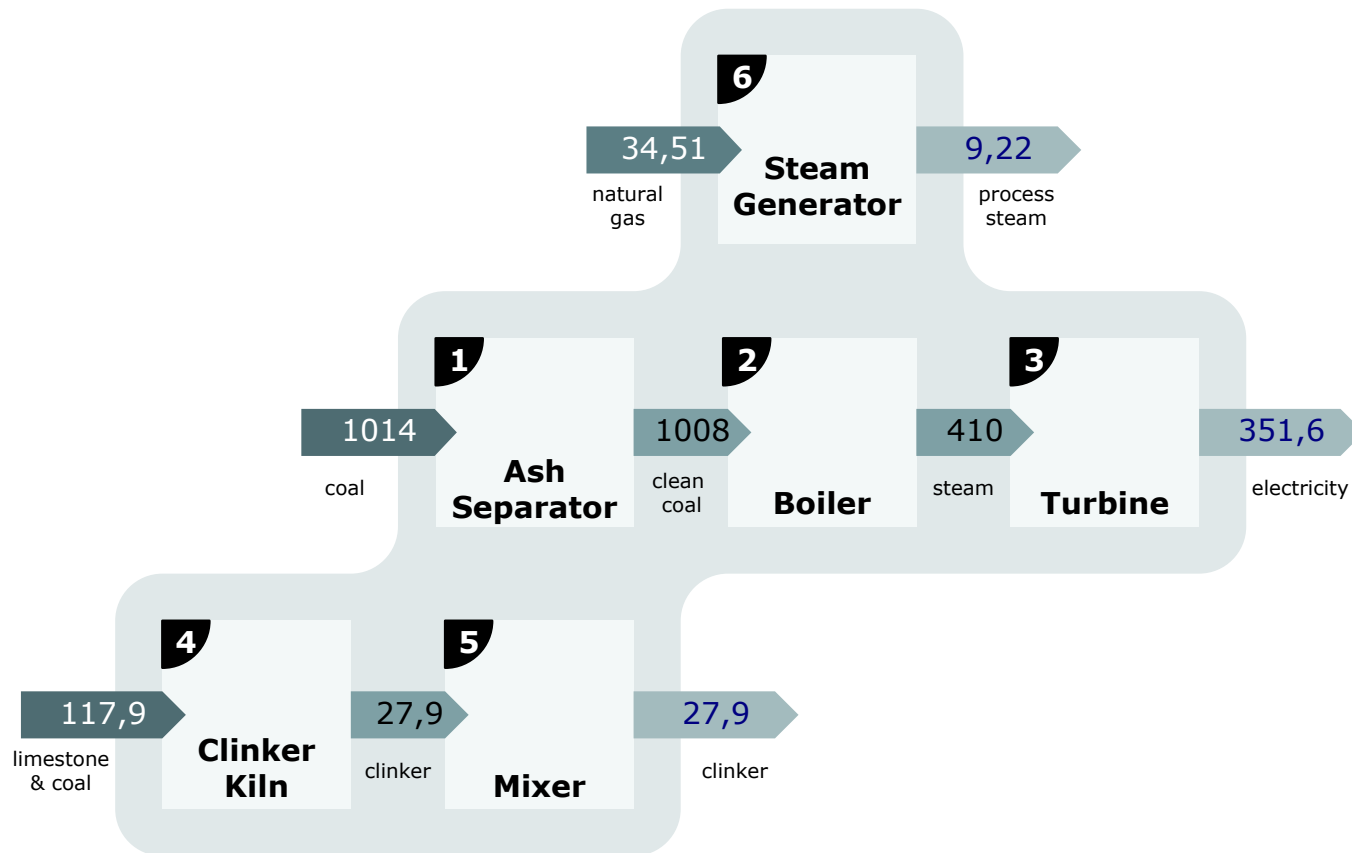
❖ Flow **integration** analyzed:

- Replace the **steam** produced in the gas-fired boiler with steam bleeding produced in the power plant.
- Replace 10% of mass flow rate of **clinker** production **by fly ash** produced in the power plant

Example of Eco-industrial park



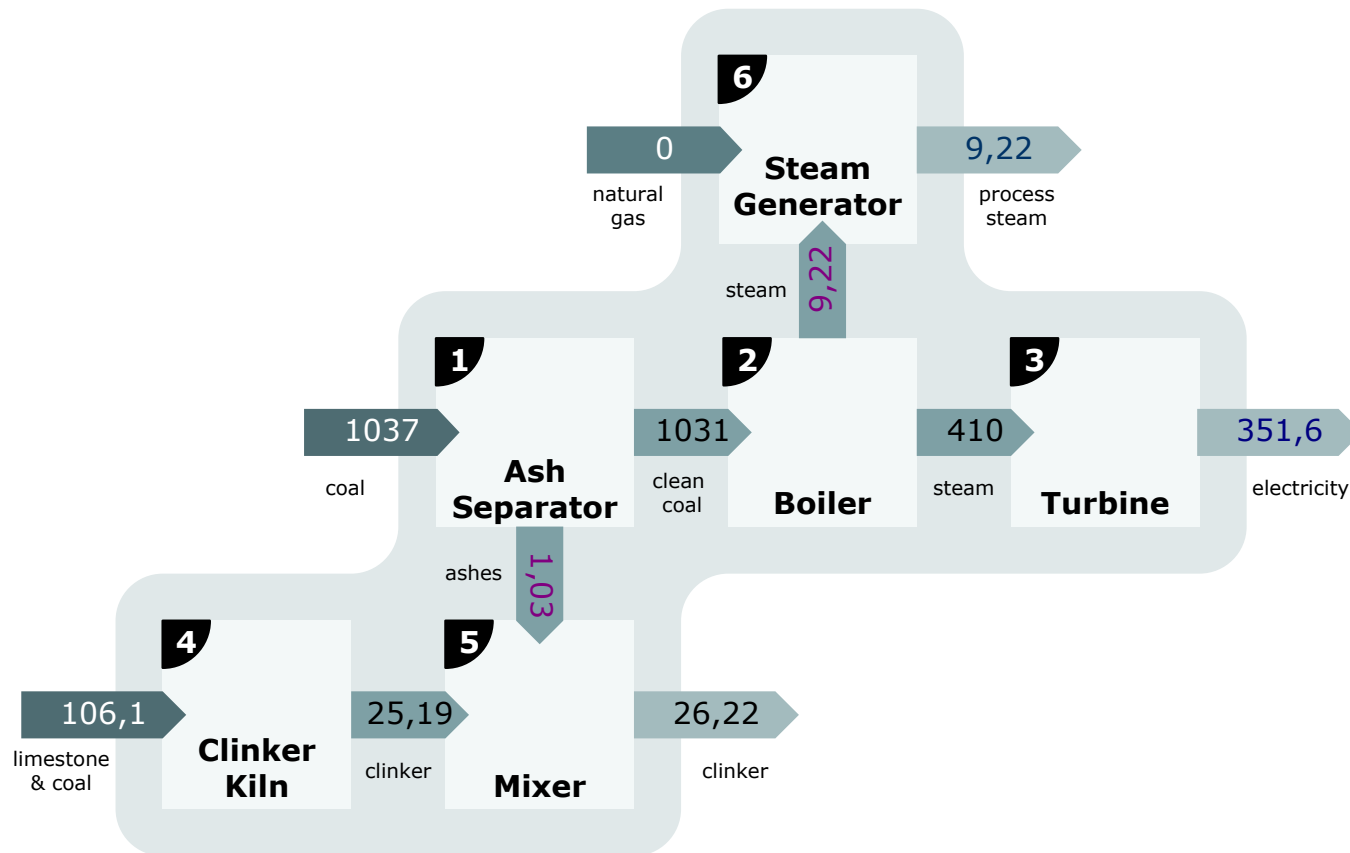
Productive structure. Isolated systems.



MW



Productive structure. Integrated systems.



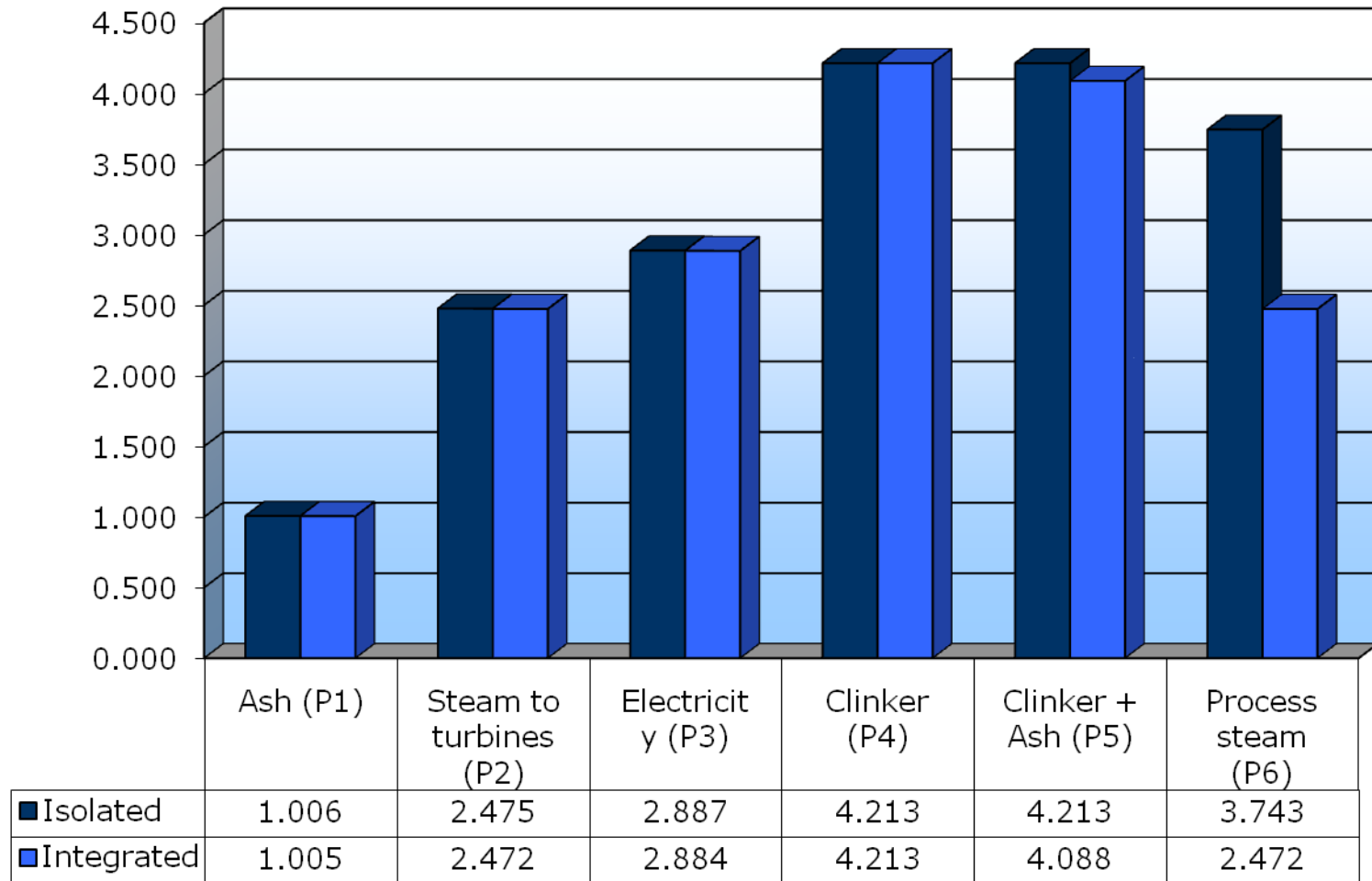
MW



Fuel-Product Table

	F ₁	F ₂	F ₃	F ₄	F ₅	F ₆	w _S	TOTAL
V ₀	1015 1037,5	0 0	0 0	118 106	0 0	34,5 0		1167,5 1143,5
P ₁	0 0	1008 1031	0 0	0 0	0 1	0 0	0 0	1008 1031
P ₂	0 0	0 0	410 410	0 0	0 0	0 9,2	0 0	410 419,2
P ₃	0 0	0 0	0 0	0 0	0 0	0 0	351,6 351,6	351,6 351,6
P ₄	0 0	0 0	0 0	0 0	28 25,2	0 0	0 0	28 2,2
P ₅	0 0	0 0	0 0	0 0	0 0	0 0	28 26,2	28 26,2
P ₆	0 0	0 0	0 0	0 0	0 0	0 0	9,2 9,2	9,2 9,2
TOTAL	1015 1037,5	1008 1031	410 410	118 106	28 26,2	34,5 9,2	388,8 387,2	MW

Unit exergy costs



Conclusions

- ❖ **Thermoeconomic Input-Output Analysis** is proposed for the analysis of integrations that characterize Industrial Ecology:
 - **Systemic** methodology
 - Based on **physical roots** (Second Law).
- ❖ The approach can play a significant role for solving several important **problems of Industrial Ecology**:
 - Guidelines for establishing fair **prices** for by-products
 - **Physical costs** of matter and energy streams
 - Impact on **natural resources consumption** reduction
 - Effect on **waste reduction**
- ❖ All **thermoeconomic techniques** developed during years for the analysis, optimization and diagnosis of energy systems can now be applied to Industrial Ecology.

❖ Thanks for your attention

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